



## 71902 ACD/P4A

### Angular contact ball bearings, super-precision

#### Product details

##### [Tolerances,](#)

P4A, P4B, P4, PA9A, P2, D design,  
E design, B design,

[direct oil-air lubrication](#)

#### Principles of bearing

selection and application

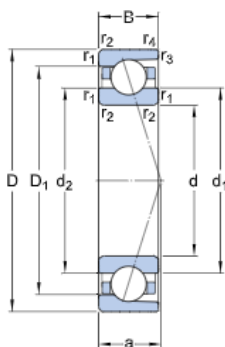
[Chamfer dimensions,](#)

[Seat tolerances for standard  
conditions,](#)

shafts, housings, shafts, housings,

[Initial grease fill](#)

### Technical specification

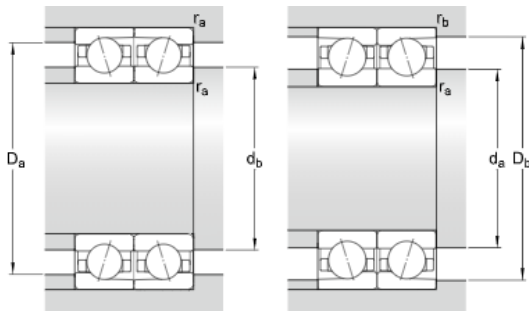


#### DIMENSIONS

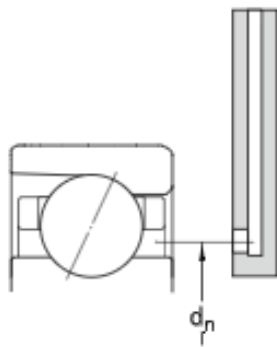
d	15 mm
D	28 mm
B	7 mm
d <sub>1</sub>	18.9 mm
d <sub>2</sub>	18.9 mm
D <sub>1</sub>	23.7 mm
r <sub>1,2</sub>	min. 0.3 mm
r <sub>3,4</sub>	min. 0.2 mm
a	8.5 mm

#### ABUTMENT DIMENSIONS

d <sub>a</sub>	min. 17 mm
d <sub>b</sub>	min. 17 mm
D <sub>a</sub>	max. 26 mm
D <sub>b</sub>	max. 26.6 mm
r <sub>a</sub>	max. 0.3 mm



$r_b$	max. 0.2 mm
$d_n$	20.1 mm



## CALCULATION DATA

Basic dynamic load rating	C	3.77 kN
Basic static load rating	$C_0$	1.8 kN
Fatigue load limit	$P_u$	0.078 kN
Attainable speed for grease lubrication		50 000 r/min
Attainable speed for oil-air lubrication		75 000 r/min
Contact angle	$\alpha$	25 °
Ball diameter	$D_w$	3.969 mm
Number of balls	z	13
Reference grease quantity	$G_{ref}$	0.21 cm

## PRELOAD AND STIFFNESS (BACK-TO-BACK, FACE-TO-FACE)

Preload class A	$G_A$	25 N
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Static axial stiffness, preload class A		40 N/μm
Preload class B	$G_B$	50 N
Static axial stiffness, preload class B		51 N/μm
Preload class C	$G_C$	100 N
Static axial stiffness, preload class C		67 N/μm
Preload class D	$G_D$	200 N
Static axial stiffness, preload class D		88 N/μm

## CALCULATION FACTORS

Calculation factor	$f$	1.05
Calculation factor	$f_1$	0.98
Calculation factor	$f_{2A}$	1
Calculation factor	$f_{2B}$	1.04
Calculation factor	$f_{2C}$	1.08
Calculation factor	$f_{2D}$	1.14
Calculation factor	$f_{HC}$	1
Calculation factor	$e$	0.68
Calculation factor (single, tandem)	$Y_2$	0.87
Calculation factor (single, tandem)	$Y_0$	0.38
Calculation factor (single, tandem)	$X_2$	0.41
Calculation factor (back-to-back, face-to-face)	$Y_1$	0.92
Calculation factor (back-to-back, face-to-face)	$Y_2$	1.41
Calculation factor (back-to-back, face-to-face)	$Y_0$	0.76
Calculation factor (back-to-back, face-to-face)	$X_2$	0.67

## MASS

Mass bearing	0.015 kg
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## More information

Product details	Engineering information	Tools
<a href="#">Designs and variants</a>	<a href="#">Principles of bearing selection and application</a>	<a href="#">SimPro Quick</a>
<a href="#">Markings on bearings and bearing sets</a>	<a href="#">General bearing knowledge</a>	<a href="#">SimPro Spindle</a>
<a href="#">Bearing data</a>	<a href="#">Bearing selection process</a>	<a href="#">Engineering Calculator</a>
<a href="#">Preload, clearance, and stiffness</a>	<a href="#">Bearing failure and how to prevent it</a>	<a href="#">LubeSelect for SKF greases</a>
<a href="#">Loads</a>		<a href="#">Heater selection tool</a>
<a href="#">Attainable speeds</a>		
<a href="#">Mounting</a>		
<a href="#">Designation system</a>		

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